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Design of Reconfigurable Joints for the Advance Robotic Systems

Prabath Wijesekara Arachchige and Mohamed Salem Abderrahmane Engineering Technology Department Wayne State University 5050 Anthony Wayne Dr. Detroit, MI 48202

Faculty Advisor: Dr. Ana .M. Djuric

Abstract

Hard (Machinery Systems) and logical (Software and Controls) modularity principles are currently used to achieve the required configurations to overcome any unexpected tasks or to meet rapid changes in production. The goal here is to ensure that the hard and logical enablers have a self-reconfiguration capability to accommodate any demanded variations. The proposed self-reconfigurable system development will identify as many robotic systems and controls as possible, which will provide all needed configurations to cope with many different applications. The significance of the reconfigurable modeling approach is that it can be used for the space, medical and industrial applications. The kinematic comparison between different robotic systems used in space, medicine and industry has been done. All these robots are kinematically similar and the most important common property is that all of them have fixed kinematic structure. An important element of the future reconfigurable robots is reconfigurable joints, which can sustain all predicted kinematic machine configurations. The goal of this research is to design desk-top proof-ofconcept demo reconfigurable joints. Based on the previously proved reconfigurable modeling theory, different joint kinematic configurations will be selected and unified in a single joint model. The construction of a reconfigurable joint includes design of a gear box or clutch that can support the joint reconfigurations. This novel joint will have only one motor. The possible joint reconfigurations can be: changing positive direction of joint rotation and/or translation, changing type of joint motion such as rotational to translational and vice versa, etc. This methodology is applied to the SCARA robot manipulator to improve its last joint capability. The last joint four is replaced with new reconfigurable joint and robot kinematic theory is applied for model evaluation.

Keywords: Reconfigurable, Joints, Robots, SCARA

1. Introduction:

The manufacturing industry depends on the market change, technology and society¹. If companies can react to the rapid changes of the market, they can survive¹. Adjusting the product in a prompt manner is a fundamental concept that would make this change happens. This leads to the definition of Reconfiguration, which means the upgrading of the system to function beyond the capacity of the original form. Reconfiguration will not be beneficial if the new and the old technologies can't be promptly integrated². What is really needed in today's rapid market change is the capacity to adjust the production to the rapid change in product demand¹². Responding to the change in the industry and being cost effective are essential to a successful reconfiguration success¹². Reconfigurable modules have been subjected to researches, in extreme environments¹, where there is a big necessity for tools that can perform different tasks in the inner and outer space³. In certain conditions, the reconfigurable modules should be able to fit in a very limited pace³. The elimination of the need to implement more hardware is a factor that should be taken in consideration. This would prevent accommodating the old system to complicated calculations for new parameters related to the weight, volume and power consumption. Changing the shape of reconfigurable modules was

investigated in many researches^{1,3,5,6,7,10,11}, showing how this technology has used the biological system as a base for design and reconfiguration. This system is an example of how the flexibility of the response to change is intelligent, and can prevent a big loss in case that it didn't exist^{6,7,9,10}. On the other hand, there are many researches that are related to the reconfiguration of joints, replacing the rigidity with flexibility, and increasing the degree of freedom. Modular and reconfigurable robots (MRRs) were investigated^{4,14,15}. Some complex environments can be accessed only by modular self reconfigurable robots⁴. Encouraging researches in MRR over the common programmable expensive robots were supported in a comparison between the two generations, emphasizing the limitation imposed by the hardware constraints¹⁴. Some Task-based Configuration Optimization (TBCO) algorithms have been developed to find the most suitable Kinematic Configuration¹⁵. However, as this paper presents the reconfiguration of some programmable robots are still easily achievable despite of these limitations.

The necessity of docking system was pointed out in the original reconfiguration joint¹. This way, the autonomous modules can change their shapes, and the number of links, and change their nature from closed, or open chains to single or multiple ones.

1.1 Denavit and Hartenberg representation:

Single closed chain is a mechanism formed from a sequence of rigid objects coupled end to end⁵. D-H representation is a convention presented by Danavit and Hartenberg in 1955 to represent the parameters of the functioning machining robot⁵.

1.2 SCARA robot:

SCARA stands for Selective Compliance Assembly Robot Arm¹³. It provides motions with 4 degrees of freedom (DOF)¹³. It usually consists of three rotational joints and one transitional joint. The transitional joint is either near the base frame, or near the end-effector¹³.

The SCARA robot would apply the end-effector against the surface that constitutes the workspace. This surface could be harmed if high pressure is applied. By adding a double joint to the reconfigurable joints presented in this paper, the damage can be avoided.

Figure1 represents original SCARA robot frames with their respective link lengths. D-H parameters of the SCARA robot are shown in the Table1.



Figure 1: SCARA robot (4DOF) with original frames

Table1: D-H parameters for SCARA robot

i	d_i	$ heta_i$	a_i	α_i
1	512	0	300	0
2	0	0	250	180
3	182	0	0	0
4	0	0	0	180

2. The Development of Reconfigurable Joint:

This research presents a novel methodology for modeling highly reconfigurable robot joints, as an essential part of the future robotic systems.

In this paper, docking system can be replaced by the constraint applied by the treated surface. Based on this constraint the D-H parameters are changed to meet the new joint rotation. In this case sensor's role is played by the degree of joint's flexibility by evaluating the force applied on the end-effector. When this force reaches the threshold defined be the joint's flexibility, this joint can rotate accordingly. The original robot with 4DOF is reconfigured to a Special Application Robot of (3+k)DOF, where k is one of the three possible joint configurations that are unified into one joint. This paper presents the reconfigured robot model and the calculation.

Three rotational joints were added to the original robot to achieve the goal, an application that could be mostly related to cleaning surface.

The newly designed Reconfigurable joint Frames are represented in the Figure 2, and the unification of all frames can be seen here. Their D-H parameters are presented in the table below.



Figure 2: Reconfigurable joint frame structure

The reconfigurable joint in this study was initially designed with a single end effector, but according to the D-H parameters, different end effectors frames were used.

The Figure 3 represents a SCARA robot and the new reconfigurable joint frames together. The D-H parameters for the model are presented in the table2. They are varying according to the Kinematic structure of the new joint.

Although our new designed robot theoretically has **6**DOF, the state of the reconfigured joint is selected out of three cases; each case's joint will be individually the successor of the joint 2. It shall be mentioned that the new robot is using the same number of motors as before. There was no addition of any new motor. The motor that was functioning the old end-effector is now functioning the whole reconfigurable combination including the new end-effector. D-H reconfigurable parameters are presented in equations (1) and (2).

$$K_{Si} = \sin(\pm 90^\circ) = \pm 1 \tag{1}$$

$$K_{Ci} = \cos(\pm 180^{\circ}; 0) = \pm 1 \tag{2}$$



Figure 3: SCARA Robot with New Reconfigurable joint (4DOF)

Table 2: D-H parameters for 4 DOF Reconfigurable robot

i	d_i	$ heta_i$	a_i	α_i	Reconfigurable parameters
1	d_{DH1}	$^* heta_1=0^\circ$	a_1	0°	$K_{C1} = 1$
2	d _{DH2}	$^{*}\theta_{2}=0^{\circ}$	a_2	180°	$K_{C2} = -1$
^{<i>k</i>} 3	${}^{*}d_{3}^{k}$	$\theta_{DH3}^k = 0^\circ or 90^\circ$	0	$0^{\circ},\pm90^{\circ}$	$K_{S3} + K_{C3}$
^{<i>k</i>} 4	$d^{k}_{D\!H4}$	$^*\theta^k_{DH4} = 0^\circ or \pm 90^\circ$	a_4^k	0°	$K_{C4} = 1$

The homogeneous transformation matrix for the n-DOF Global Kinematic Model (n-GKM) is shown in equation¹ (3).

$$A_{i} = \begin{bmatrix} \cos(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & -K_{ci}\sin(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & K_{si}\sin(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & a_{i}\cos(R_{i}\theta_{i} + T_{i}\theta_{DHi}) \\ \sin(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & K_{ci}\cos(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & -K_{si}\cos(R_{i}\theta_{i} + T_{i}\theta_{DHi}) & a_{i}\sin(R_{i}\theta_{i} + T_{i}\theta_{DHi}) \\ 0 & K_{si} & K_{ci} & R_{i}d_{DHi} + T_{i}d_{i} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(3)

Joint1 is rotational: $R_1 = 1$ and $T_1 = 0$, $K_{C1} = 1$, $K_{S1} = 0$ Joint2 is rotational: $R_2 = 1$ and $T_2 = 0$, $K_{C2} = -1$, $K_{S2} = 0$ Joint3 is translational: $R_3 = 0$ and $T_3 = 1$, $K_{S3} + K_{C3}$ Joint 4 is reconfigurable rotational: $R_4 = 1$ and $T_4 = 0$, $K_{C4} = 1$, $K_{S4} = 0$ The homogeneous transformation matrix for the Link1, Link2 shown in equation 4 and 5 is:

$${}^{0}A_{1} = \begin{bmatrix} \cos\theta_{1} & -\sin\theta_{1} & 0 & a_{1}\cos\theta_{1} \\ \sin\theta_{1} & \cos\theta_{1} & 0 & a_{1}\sin\theta_{1} \\ 0 & 0 & 1 & d_{DH1} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^{1}A_{2} = \begin{bmatrix} \cos\theta_{2} & \sin\theta_{2} & 0 & a_{2}\cos\theta_{2} \\ \sin\theta_{2} & -\cos\theta_{2} & 0 & a_{2}\sin\theta_{2} \\ 0 & 0 & -1 & d_{DH2} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$(4)$$

The homogeneous transformation matrix for the Link 3 (Reconfigurable joint) is shown in the equation (6). The joint has six different configurations.

$${}^{2}A_{3k} = \begin{bmatrix} \cos\theta_{DH3}^{k} & -K_{C3}\sin\theta_{DH3}^{k} & K_{S3}\sin\theta_{DH3}^{k} & 0\\ \sin\theta_{DH3}^{k} & K_{C3}\cos\theta_{DH3}^{k} & -K_{S3}\cos\theta_{DH3}^{k} & 0\\ 0 & K_{S3} & K_{C3} & {}^{*}d_{3}^{k}\\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(6)

The homogeneous transformation matrix for the Link 4 (End effector) shown in equation 7.In this case end effector has three different configurations.

$${}^{3k}A_{4k} = \begin{bmatrix} \cos\theta_4^k & -\sin\theta_4^k & 0 & a_4^k \cos\theta_4^k \\ \sin\theta_4^k & \cos\theta_4^k & 0 & a_4^k \sin\theta_4^k \\ 0 & 0 & 1 & d_{DH4}^k \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(7)

3. Reconfigurable robot forward kinematics

To calculate forward kinematics for the reconfigurable joint, we need to multiply ${}^{0}A_{1}$ by ${}^{1}A_{2}$ by ${}^{3}A_{3k}$ by ${}^{3k}A_{4k}$. This calculation is given with the equations (8) and (9).

$${}^{0}A_{4k} = {}^{0}A_{1}{}^{2}A_{2}{}^{3}A_{3k}{}^{3k}A_{4k}$$

$${}^{0}A_{4k} = \begin{bmatrix} n_{xk} & b_{xk} & t_{xk} & p_{xk} \\ n_{yk} & b_{yk} & t_{yk} & p_{yk} \\ n_{zk} & b_{zk} & t_{zk} & p_{zk} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$(9)$$

Where k is one out of three cases as it is mentioned earlier.

Maple 17 was used to multiply these different matrices, in order to get the unified forward kinematics equations. The formulas were simplified with the excluded case of K_{C3} is zero just for simplicity. See equations (10)-(18).

$$n_{x} = A_{04k}[1,1] = \cos(\theta_{1} + \theta_{2} - \theta_{DH3k} - K_{C3}\theta_{DH4k})$$
(10)

$$n_{y} = A_{04k}[2,1] = \sin(\theta_{DH3k} + K_{C3}\theta_{DH4k})$$
(11)

$$n_z = A_{04k}[3,1] = -k_{S3}\sin(\theta_{DH4k})$$
(12)

$$s_{x} = A_{04k} [1,2] = -\sin(\theta_{1} + \theta_{2} \mp (\theta_{DH3k} + K_{C3}\theta_{DH4k}))$$
(13)
$$s_{x} = A_{x} [2,2] = -\cos(\theta_{1} + \theta_{2} \mp (\theta_{2} + K_{C3} - \theta_{DH4k}))$$
(14)

$$s_{y} = A_{04k}[2,2] = -\cos(\theta_{1} + \theta_{2} + (\theta_{DH3k} + K_{C3}\theta_{DH4k}))$$

$$s = A_{04k}[3,2] = -k_{c2}\cos(\theta_{DH4k})$$
(14)
(15)

$$a_{x} = A_{04k}[1,3] = -k_{53}\sin(\theta_{1} + \theta_{2} - \theta_{DH3k})$$
(15)

(16)

$$a_{y} = A_{04k}[2,3] = k_{53}\cos(\theta_{1} + \theta_{2} - \theta_{DH3k})$$
(17)

$$a_z = A_{04k}[3,3] = -K_{C3} \tag{18}$$

3.1 Special Cases

The cases that should be looked at are some selections among the three chosen frames' states, the variable here are θ_{DH3k} , K_{C3} , and k_{S3} . Where, in all cases, d_{3k} is 180, and d_{DH4k} is 150, and θ_{DH3k} would take three different values: $\theta_{DH31} = 0^\circ$, $\theta_{DH31} = 90^\circ$, and $\theta_{DH31} = -90^\circ$, as it is shown in Table 2.

3.1.1 first case:

 $\theta_3 = 0, k_{C3} = 0, k_{S3} = 1$. See equations (19) to (30).

$$n_x = A_{04k}[1,1] = \cos(\theta_1 + \theta_2 - \theta_{DH4k})$$
(19)

$$n_{y} = A_{04k}[2,1] = \sin(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(20)

$$n_z = A_{04k} [3,1] = -\sin(\theta_{DH4k})$$
(21)

$$s_x = A_{04k} [1,2] = 0 \tag{22}$$

$$s_{y} = A_{04k}[2,2] = 0 \tag{23}$$

$$s_z = A_{04k}[3,2] = -\cos(\theta_{DH4k}) \tag{24}$$

$$a_z = A_z [1,3] = -\sin(\theta_z + \theta_z - \theta_z) \tag{25}$$

$$a_{x} = A_{04k} [1,5] = -\sin(\theta_{1} + \theta_{2} - \theta_{DH4k})$$

$$a = A_{04k} [2,3] = \cos(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(25)
(26)

$$a_{y} = A_{04k}[2,3] = 0$$
(20)
$$a_{z} = A_{04k}[3,3] = 0$$
(27)

$$p_{x} = A_{04k}[1,4] = a_{4k}\cos(\theta_{1} + \theta_{2}) - d_{DH4k}\sin(\theta_{1} + \theta_{2}) + a_{2}\cos(\theta_{1} + \theta_{2}) + a_{1}\cos(\theta_{1})$$
(28)

$$p_{y} = A_{04k}[2,4] = a_{4k}\sin(\theta_{1} + \theta_{2}) + d_{DH4k}\cos(\theta_{1} + \theta_{2}) + a_{2}\cos(\theta_{1} + \theta_{2}) + a_{1}\sin(\theta_{1})$$
(29)
$$p_{z} = A_{04k}[3,4] = -d_{3k} + d_{DH2} + d_{DH1}$$
(30)

3.1.2 second case:

 $\theta_3 = \pi/2, k_{C3} = 0, k_{S3} = -1$. See equations (31) to (42).

$$n_x = A_{04k}[1,1] = \sin(\theta_1 + \theta_2 - \theta_{DH4k})$$
(31)

$$n_{y} = A_{04k}[2,1] = -\cos(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(32)

$$n_{z} = A_{04k}[3,1] = \sin(\theta_{DH4k})$$
(33)
$$s_{z} = A_{z}[1,2] = 0$$
(34)

$$s_x = A_{04k}[1,2] = 0 \tag{34}$$

$$s_x = A_{04k}[2,2] = 0 \tag{35}$$

$$s_{y} = A_{04k}[2,2] = 0$$

$$(35)$$

$$s_{z} = A_{04k}[3,2] = \cos(\theta_{D14k})$$

$$(36)$$

$$a_{x} = A_{04k}[1,3] = -\cos(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(37)

$$a_{y} = A_{04k}[2,3] = -\sin(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(38)

$$a_z = A_{04k}[3,3] = 0 \tag{39}$$

$$p_{x} = A_{04k} [1,4] = -d_{DH4k} \cos(\theta_{1} + \theta_{2}) + (a_{4k}) \sin(\theta_{1} + \theta_{2}) + a_{2} \cos(\theta_{1} + \theta_{2}) + a_{1} \cos(\theta_{1})$$
(40)

$$p_{y} = A_{04k}[2,4] = -d_{DH4k}\sin(\theta_{1} + \theta_{2}) - a_{4k}\cos(\theta_{1} + \theta_{2}) + a_{2}\cos(\theta_{1} + \theta_{2}) + a_{1}\sin(\theta_{1})$$
(41)

$$p_{z} = A_{04k}[3,4] = a_{4k}\sin(\theta_{DH4k}) - d_{3k} + d_{DH2} + d_{DH1}$$
(42)

3.1.3 third case:

 $\theta_3 = -\pi/2, k_{C3} = 1, k_{S3} = 0$. See equations (43) to (54).

$$n_x = A_{04k} [1,1] = \sin(\theta_1 + \theta_2 - \theta_{DH4k})$$
(43)

$$n_{y} = A_{04k}[2,1] = -\cos(\theta_{1} + \theta_{2} - \theta_{DH4k})$$

$$(44)$$

$$(45)$$

$$n_{z} = A_{04k}[3,1] = 0$$

$$s_{z} = A_{04k}[1,2] = -\cos(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(45)
(46)

$$s_{x} = A_{04k}[2,2] = -\sin(\theta_{1} + \theta_{2} - \theta_{DH4k})$$
(47)

$$s_z = A_{04k}[3,2] = 0 \tag{48}$$

$$a_x = A_{04k}[1,3] = 0 \tag{49}$$

$$a_{y} = A_{04k}[2,3] = 0 \tag{50}$$

$$a_z = A_{04k}[3,3] = -1 \tag{51}$$

$$p_{x} = A_{04k}[1,4] = -a_{4k}\sin(\theta_{1} + \theta_{2} - \theta_{DH4k})\sin(\theta_{DH4k}) + a_{2}\cos(\theta_{1} + \theta_{2}) + a_{1}\cos(\theta_{1})$$
(52)
(52)

$$p_{y} = A_{04k}[2,4] = -a_{4k}\cos(\theta_{1} + \theta - \theta_{DH4k}) + a_{2}\cos(\theta_{1} + \theta_{2}) + a_{1}\cos(\theta_{1})$$
(53)

$$p_z = A_{04k}[3,4] = -d_{DH4k} - d_{3k} + d_{DH2} + d_{DH1}$$
(54)

4. Conclusion:

As we have discussed throughout the paper, we have successfully reconfigured a SCARA robot from being limited to 4-DOF to a 6-DOF. There are three combinations in the reconfigured joint, but the state of the joint has to be selected by the motion of the end-effector, and the constraint applied by the treated surface. Unlike the complicated mathematics explained in this study, the design will be simple cost effective and versatile, as only one motor is designed to perform all the movement in the reconfigurable joint.

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